



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6005G01531-3G-PO

Job Sheet 201064



Part No: RBW6005G01531-3G-PO

Job Qty: 2 pcs

Part Name: Dial Indicator Main Rotor Damper Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/24/19

Job Tracking No:

Due Date: 12/3/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6005G01531-3G Rev.2 IPP Rev. A 18.10.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	2 pcs	12/3/19	12/3/19	0.00	0.00	Purchasing - 1	NOV 2 1 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs	12/3/19	12/3/19	0.00	0.00	Packaging 2 - 1 - B4B	NOV 2 1 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	

DART AEROSPACE LTD.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S233892



Part: RBW6005G01531 - 3G

Job No: 201064

Serial No/Batch: S233892

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 11/21/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	2 pcs	12/3/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Packaging 3-1 - Stock - B4B	2 pcs	12/3/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - FG	2 pcs	12/3/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 100 - (Purchasing) Issue P/O: HB000574 MANUFACTURE RBW6005G01531-3G AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required

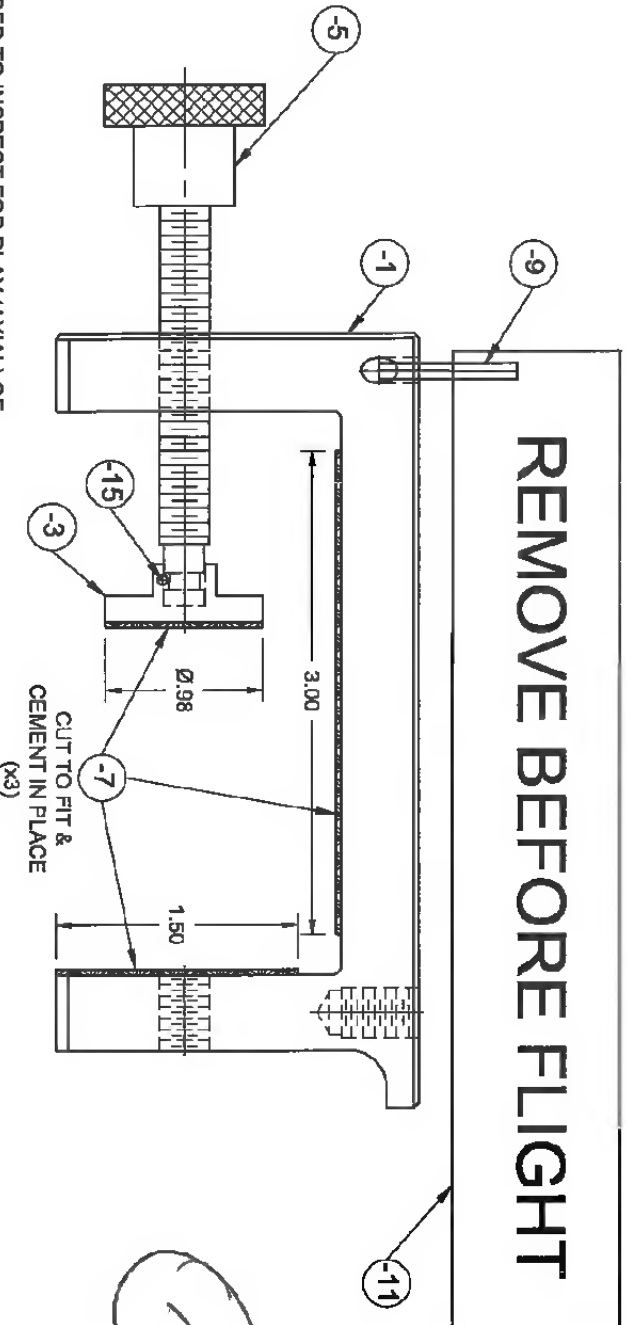
- 110 - (Receive & Inspect for Damage & Mat'l Certs)
- 120 - (QC6- All purchased or subcontracted products)
- 130 - (Identify as per dwg & Stock Location: _____)
- 140 - (QC21- Final Inspection - Work Order Release)

x2 R/W 24 SEP 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6005G01531-3GP	Dial Indicator Main Rotor Damper Support	2 pcs (1 ea)	100-Purchasing	S233891
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6005G01531-3GP	2	0	0
Part Specifications				
Specifications could not be found.				

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REASONS		
REV	DESCRIPTION	DATE
1	REPLACED THUMB NUT, ALL THREADED & ROLL PIN WITH THUMB SCREW.	3/20/09
1A	CHD ENGINEER NOTE P/N -1.	5/28/09
2	CHD P/N -1: FROM NAS1756-18 IN BOM, ADDED MISSING DIM'S .240, 4.215 & DEPTH 12.7MM FOR P/N -1, CHD RADIOS FROM 250 ON P/N -1 PER G.E.	10/26/09
		RJC
		RW



ORIGINAL NO. REF.
 RBW6005G01531 $\equiv$ 3G6005G01531
 RBW6005G01531-1 $\equiv$ 3G6005G02731
 RBW6005G01531-1 $\equiv$ 999-3900-17-3
 DO NOT USE FOR REFERENCE ONLY.

[illegible]



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044574



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 813 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044574

PO Date: 9/24/19

Due Date: 12/3/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201064	RBW6005G01531-3GP			Dial Indicator Main Rotor Damper Support REV 2	Firmed X2	-	12/3/19	2 pcs	0 pcs	2 pcs	\$900.00/pcs	\$1,800.00
											NOV 21 2019		
2	201065	RBW6005G01631-3GP			Dial Indicator Swash Plate Scissors Support REV A	Firmed X2	-	12/3/19	2 pcs	0 pcs	2 pcs	\$1,050.00/pcs	\$2,100.00
											NOV 04 2019		
Grand Total:													\$3,900.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/24/19 10:11 AM dari.lussier.patrick



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2	DART-RBW6005G01531- 3GP	Dial Indicator Main Rotor Damper Support	2	HB044574

MATERIAL: supplied by METEC

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9-88

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Eric Dewar

Vankleek Hill, November 18, 2019



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26157
Shipment Date: 18-Nov-2019
Ship Via: Pick up at METEC
Order Number: 4231
Order Date: 09/27/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044574
Terms: Net 60 Days

Quantity								
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number
1	2	2	0	0	EA	DART-RBW6005G01531-3GP Dial Indicator Main Rotor Damper Support	2	4231-01

NOV 21 2019
DART AEROSPACE LTD.

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The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Heather Ryan

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.